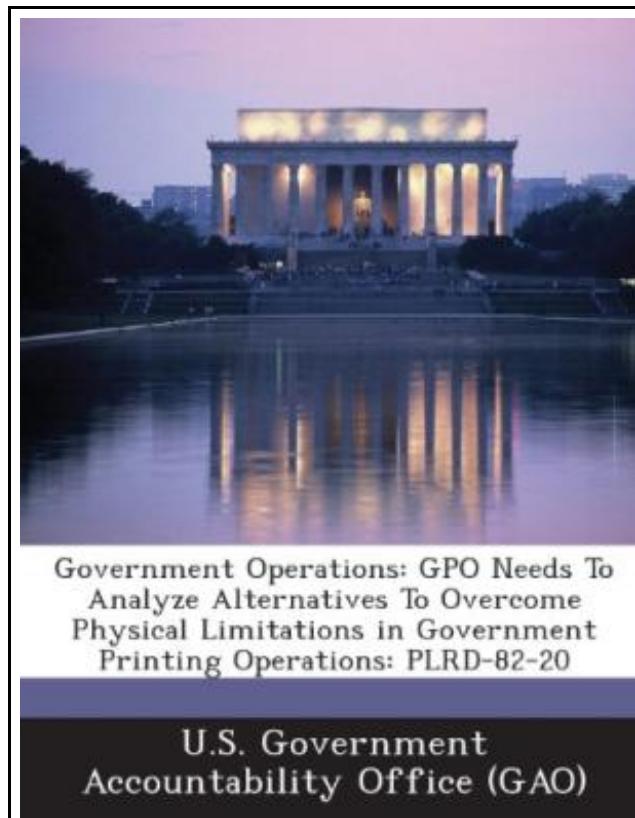


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Bibliogov, United States, 2013. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.GAO was requested to determine if the location, design, and age of the Government Printing Office s (GPO) buildings have adversely affected its manufacturing operations. Numerous inefficiencies in the GPO manufacturing operations can be attributed to the buildings GPO occupies. Inefficiencies in GPO occur from the time paper is first delivered at the receiving docks to the time it leaves the shipping docks as a finished product. The location of the GPO main paper storage warehouse, 15 miles from the printing plant, combined with the multistory configuration of the main plant itself, results in an inordinate amount of material movement. The major building-related problems which contribute to the inefficiency of the press division are inadequate storage space, equipment placement constraints, and material handling delays. The major problems identified in the bindery division are material movement problems and crowded conditions. Due to the age and the physical limitations of the current plant, major costs for leased space, building repairs, and renovations are unavoidable if GPO expects to continue to use this facility for its operations. During the current fiscal year, GPO is leasing over 900,000 square feet of warehouse, office, and storage space at a cost of about \$2.6 million. The primary alternatives under consideration to improve the GPO manufacturing operations include: (1) redesigning the existing facilities; (2) expanding the existing facilities; and (3) building a new facility.

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